

This Page Is Inserted by IFW Operations  
and is not a part of the Official Record

## **BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

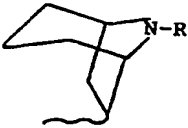
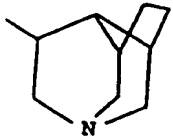
**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning documents *will not* correct images,  
please do not report the images to the  
Image Problem Mailbox.**

PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION  
International Bureau

## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<b>(51) International Patent Classification <sup>5</sup> :</b> <b>C07D 451/02, 453/02, 519/00</b> <b>A61K 31/46, 31/435</b> <b>// (C07D 521/00, 471:00)</b>	<b>A1</b>	<b>(11) International Publication Number:</b> <b>WO 92/12149</b>  <b>(43) International Publication Date:</b> 23 July 1992 (23.07.92)
<b>(21) International Application Number:</b> PCT/GB92/00050 <b>(22) International Filing Date:</b> 9 January 1992 (09.01.92)  <b>(30) Priority data:</b> 9100370.7      9 January 1991 (09.01.91)      GB 9100580.1      10 January 1991 (10.01.91)      GB  <b>(71) Applicant (for all designated States except US):</b> SMITH-KLINE BEECHAM PLC [GB/GB]; New Horizons Court, Brentford, Middlesex TW8 9EP (GB).  <b>(72) Inventor; and</b> <b>(75) Inventor/Applicant (for US only) :</b> KING, Francis, David [GB/GB]; SmithKline Beecham Pharmaceuticals, Coldharbour Road, The Pinnacles, Harlow, Essex CM19 5AD (GB).		<b>(74) Agent:</b> JONES, Pauline; SmithKline Beecham, Corporate Patents, Great Burgh, Yew Tree Bottom Road, Epsom, Surrey KT18 5XQ (GB).  <b>(81) Designated States:</b> AT (European patent), AU, BE (European patent), CA, CH (European patent), DE (European patent), DK (European patent), ES (European patent), FR (European patent), GB (European patent), GR (European patent), IT (European patent), JP, KR, LU (European patent), MC (European patent), NL (European patent), SE (European patent), US.  <b>Published</b> <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>
<b>(54) Title:</b> AZABICYDIC AND AZATRICYDIC DERIVATIVES, PROCESS AND INTERMEDIATES FOR THEIR PREPARATION AND PHARMACEUTICAL COMPOSITIONS CONTAINING THEM  <b>(57) Abstract</b>  Compounds of the formula (I): X-A-Z, and pharmaceutically acceptable salt thereof, wherein Z is of structure (a) or (b), wherein X is a phenyl group or a monocyclic 5 or 6 membered heteroaryl group, either of which group is optionally fused to a saturated or unsaturated 5-7 membered carbocyclic or heterocyclic ring; A is a linking moiety; and R is hydrogen or methyl; having 5-HT <sub>3</sub> receptor antagonist activity.  <div style="text-align: center;">  <span style="margin-left: 20px;">(a)</span> </div> <div style="text-align: center; margin-top: 20px;">  <span style="margin-left: 20px;">(b)</span> </div>		

**FOR THE PURPOSES OF INFORMATION ONLY**

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	ES	Spain	MG	Madagascar
AU	Australia	FI	Finland	ML	Mali
BB	Barbados	FR	France	MN	Mongolia
BE	Belgium	GA	Gabon	MR	Mauritania
BF	Burkina Faso	GB	United Kingdom	MW	Malawi
BG	Bulgaria	GN	Guinea	NL	Netherlands
BJ	Benin	GR	Greece	NO	Norway
BR	Brazil	HU	Hungary	PL	Poland
CA	Canada	IT	Italy	RO	Romania
CF	Central African Republic	JP	Japan	RU	Russian Federation
CG	Congo	KP	Democratic People's Republic of Korea	SD	Sudan
CH	Switzerland	KR	Republic of Korea	SE	Sweden
CI	Côte d'Ivoire	LI	Liechtenstein	SN	Senegal
CM	Cameroon	LK	Sri Lanka	SU	Soviet Union
CS	Czechoslovakia	LU	Luxembourg	TD	Chad
DE	Germany	MC	Monaco	TG	Togo
DK	Denmark			US	United States of America

**AZABICYDIC AND AZATRICYDIC DERIVATIVES, PROCESS AND INTERMEDIATES  
FOR THEIR PREPARATION AND PHARMACEUTICAL COMPOSITIONS CONTAINING THEM**

This invention relates to novel compounds having useful pharmacological properties, to a process for their preparation, and to their use as pharmaceuticals.

EP-A-158265, EP-A-200444, EP-A-247266, EP-A-235878, EP-A-254584, EP-A-255297, EP-A-289170, EP-A-315390, PCT GB91/00636, PCT/GB91/02173 and PCT/GB91/02210 (Beecham Group p.l.c.), EP-A-158532 (A.H. Robins Company, Inc.), EP-A-67770 (Merrell Toraude et Compagnie), GB 2125398A and GB 2145416A (Sandoz Limited), EP-A-322016 (Duphar international Research B.V.), EP-A-307172 (Eli Lilly and Company), EP-A-323077, EP-A-306148, GB 2208385A and WO91/05783 (John Wyeth and Brother Limited), EP-A-234872 (Adria Laboratories Inc.), EP-A-294292 (Adir et Compagnie), EP-A-339950 (Rorer International (overseas), Inc.), EP-A-309423 (Instituto de Angeli S.p.A.), EP-A-313393 and EP-A-407137 (Yoshitomi Pharmaceutical industries Limited), EP-A-328200 and EP-A-337547 (Merck Sharp and Dohme Limited), EP-A-329932 (Merrell Dow Pharmaceuticals Inc.), WO 90/06039, WO 91/16888 (Rorer International (Overseas), Inc.), EP-A-378111 (Zambon Group S.p.A.), EP-A-403882 (Fujisawa Pharmaceutical Co. Ltd.), EP-A-419397 (A/S Ferrosan) and EP-A-458636 (Kyoma Hakko Kogyo Kabu Shiki Kaisha) and USA Patents 4920219 and 4920227 (Rorer Pharmaceutical Corp.) disclose classes of compounds which have a saturated azabicyclic moiety, such as tropanyl, granatyl or quinuclidinyl, and are 5-HT<sub>3</sub> receptor antagonists.

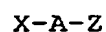
30

A class of novel, structurally distinct compounds has now been discovered in which the saturated azabicyclic moiety is 8-azabicyclo[3.2.1]octan-6-yl or 6-azatricyclo[4.3.0<sup>4,9</sup>]decan-8-yl. These compounds have 5-HT<sub>3</sub> receptor antagonist activity.

35

-2-

Accordingly, the present invention provides a compound of formula (I), or a pharmaceutically acceptable salt thereof:



(I)

5

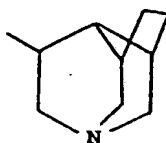
wherein Z is of structure (a) or (b):

10



(a)

15



20

(b)

wherein

X is a phenyl group or a monocyclic 5 or 6 membered heteroaryl group, either of which group is optionally fused to a saturated or unsaturated 5-7 membered carbocyclic or heterocyclic ring;

25

A is a linking moiety; and

R is hydrogen or methyl;

having 5-HT<sub>3</sub> receptor antagonist activity.

30

X may be unsubstituted or substituted, usually by one or more substituents selected from halogen, C<sub>1-6</sub> alkoxy, C<sub>1-6</sub> alkylthio, C<sub>1-6</sub> alkyl, hydroxy, amino, C<sub>1-6</sub> alkylamino, C<sub>1-7</sub>

-3-

alkanoylamino, or two substituents on X (when fused), may be linked to form a saturated or unsaturated optionally substituted carbocyclic ring.

5 Heteroatoms for heteroaryl and heterocyclic groups are selected from oxygen, nitrogen and sulphur.

Halo includes bromo, chloro and fluoro.

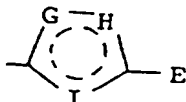
10 X may be joined to A by an aromatic carbon atom, or (when X is fused), by a carbocyclic ring carbon atom, or by a heterocyclic ring carbon or nitrogen atom. When X is fused, and A is attached at an aromatic carbon atom, it is preferably attached at the aromatic carbon adjacent a  
15 'fused' carbon atom, which is attached to the heteroatom of a heterocyclic ring in formula (I). Z may be attached to A in a 'spiro' configuration.

X may also be further joined to A as defined in formula (IA)  
20 hereinafter, when  $Y-R_{10}$  is  $N-B=N$ .

Suitable examples of X are as described in the  
aforementioned patent publications relating to 5-HT<sub>3</sub>  
receptor antagonists, the subject matter of which is  
25 incorporated herein by reference.

Suitable examples of A include CONH (amide), COO (ester),  
NHCONH (ureide), CONHCONH (extended ureide), or a group of  
structure (j):

30



35

(j)

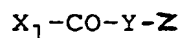
-4-

wherein the dotted circle represents two double bonds in any position in the 5 membered ring; two of G, H and I are selected from oxygen, sulphur, nitrogen and carbon and the other is oxygen, sulphur or nitrogen; and E is a bond or  $C_{1-5}$  alkylene optionally substituted by phenyl or hydroxy; or E is absent and heterocycle in structure (j) is joined to Z in a 'spiro' configuration.

For the avoidance of doubt, the suitable X values in formula (I) which are described in the referenced patent publications, are that part of the structure remaining when the saturated azabicyclic moiety and A (where A is one of the suitable examples listed above), are disregarded.

In a particular aspect, the present invention provides a compound of formula (IA), or a pharmaceutically acceptable salt thereof:

20



(IA)

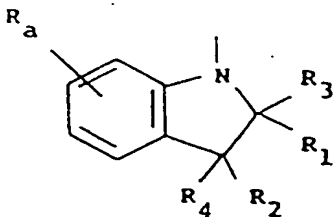
25

wherein

Y is NH or O (or is joined to  $R_{10}$  as defined below);

$X_1$  is a group of formula (a), (b), (c), (d), (e), (f), (g) or (h):

30

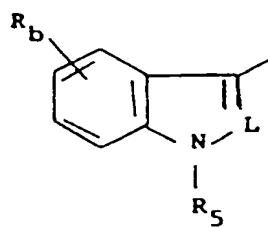


35

(a)

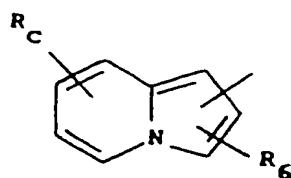
-5-

5



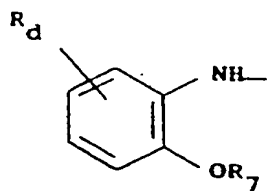
(b)

10



(c)

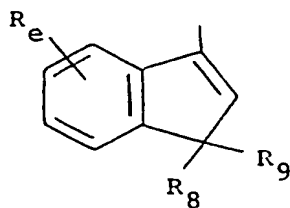
20



(d)

25

30

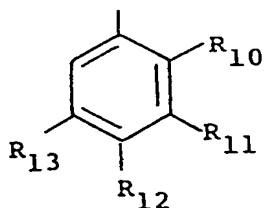


(e)



-6-

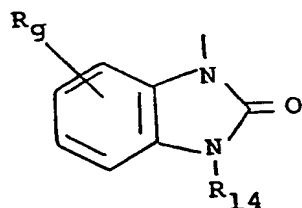
5



(f)

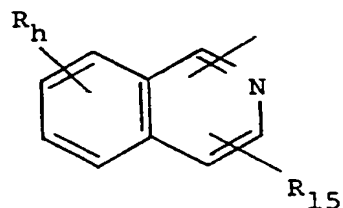
10

15



(g)

20



(h)

25 wherein

$R_a$  to  $R_e$  and  $R_g$  to  $R_h$  are selected from hydrogen, halogen or hydroxy;

$R_1$  is hydrogen and  $R_2$  is hydrogen or  $C_{1-4}$  alkyl; or

$R_1$  and  $R_2$  together are a bond;

30  $R_3$  to  $R_7$  are independently hydrogen or  $C_{1-6}$  alkyl; and

$R_4$  together with  $R_2$  may be  $C_{2-7}$  polymethylene or  $C_{2-6}$  polymethylene interrupted by an -O- linkage when  $R_1$  is hydrogen;

$R_8$  and  $R_9$  are independently selected from hydrogen or

35  $C_{1-6}$  alkyl or  $R_8$  and  $R_9$  together are  $C_{2-6}$  polymethylene or  $C_{2-5}$  polymethylene interrupted by an -O- linkage;

-7-

- either  $R_{10}$  is hydrogen,  $C_{1-6}$  alkoxy,  $C_{3-8}$  cycloalkyloxy or  $C_{3-8}$  cycloalkyl  $C_{1-4}$  alkyloxy; or  $R_{10}$  is joined to Y so that  $Y-R_{10}$  is  $N-B=N$  where B is N or CH; and
- $R_{11}$  is hydrogen, halo,  $C_{1-6}$  alkoxy or  $C_{1-6}$  alkyl; or
- 5  $R_{10}$  and  $R_{11}$  are joined to form  $-OCH(R_{15}R_{16})-E-$  wherein E is  $(CH_2)_n$ ,  $(CH_2)_pO$   $NR_{17}CO(CH_2)_m$  wherein n is 1 or 2, p is 0 or 1 and m is 0 or 1 and  $R_{15}$ ,  $R_{16}$  and  $R_{17}$  are independently selected from hydrogen or  $C_{1-6}$  alkyl;
- $R_{12}$  is hydrogen,  $C_{1-6}$  alkoxy or; amino optionally
- 10 substituted by a  $C_{1-6}$  alkyl group, or  $R_{12}$  is alkanoylamino; and
- $R_{13}$  is halo,  $C_{1-6}$  alkyl,  $C_{1-6}$  alkoxy or  $C_{1-6}$  alkylthio;
- $R_{14}$  is hydrogen or  $C_{1-6}$  alkyl;
- in formula (h):
- 15 CO-Y- is in the 1-position and either  $R_{15}$  is in the 3-position and is hydrogen,  $C_{1-6}$  alkyl or  $C_{1-6}$  alkoxy, or  $R_{15}$  is in the 4-position and is hydrogen, halogen,  $CF_3$ ,  $C_{1-6}$  alkyl,  $C_{1-7}$  acyl,  $C_{1-7}$  acylamino, phenyl
- 20 optionally substituted by one or two  $C_{1-6}$  alkyl,  $C_{1-6}$  alkoxy or halogen groups, or amino, aminocarbonyl or aminosulphonyl, optionally substituted by one or two  $C_{1-6}$  alkyl or  $C_{3-8}$  cycloalkyl groups or by  $C_{4-5}$  polymethylene or by phenyl,  $C_{1-6}$  alkylsulphonyl,  $C_{1-6}$  alkylsulphinyl,  $C_{1-6}$  alkoxy,  $C_{1-6}$  alkylthio, hydroxy
- 25 or nitro; or
- CO-Y- is in the 3-position and either  $R_{15}$  is in the 1-position and is hydrogen,  $C_{1-6}$  alkyl or  $C_{1-6}$  alkoxy, or  $R_{15}$  is in the 4-position and is hydrogen or  $C_{1-6}$  alkoxy;
- 30 L is CH or N; and
- Z and R are as defined in formula (I).

Examples of moieties in alkyl or alkyl containing groups in Z or in  $R_1$  to  $R_{15}$  include methyl, ethyl, n- and iso-propyl,

-8-

n-, iso-, sec- and tert-butyl, preferably methyl.

Cycloalkyl moieties include C<sub>3</sub>, C<sub>4</sub>, C<sub>5</sub>, C<sub>6</sub>, C<sub>7</sub> and C<sub>8</sub> cycloalkyl. Halo moieties include fluoro, chloro, bromo and iodo.

5

Suitable examples of R<sub>2</sub> and R<sub>4</sub> or R<sub>8</sub> and R<sub>9</sub> when joined include C<sub>2</sub>, C<sub>3</sub>, C<sub>4</sub>, C<sub>5</sub> or C<sub>6</sub> polymethylene, preferably C<sub>2</sub>, C<sub>3</sub>, C<sub>4</sub> or C<sub>5</sub> polymethylene.

- 10 R<sub>a</sub> to R<sub>e</sub> and R<sub>g</sub> to R<sub>h</sub> are preferably selected from hydrogen, fluoro, chloro and hydroxy, most preferably hydrogen. R<sub>b</sub> may be 5-, 6- or 7-chloro or fluoro.

When X is of sub-formula (a), one of R<sub>1</sub> and R<sub>3</sub> is preferably  
15 hydrogen and one or both of R<sub>2</sub> and R<sub>4</sub> (most preferably both) are alkyl groups, such as methyl, or are joined to form C<sub>2-7</sub> polymethylene; or when one of R<sub>2</sub> and R<sub>4</sub> is hydrogen, the other is preferably ethyl or n- or iso- propyl.

- 20 When X is of sub-formula (b), R<sub>5</sub> is preferably hydrogen or a methyl or ethyl group.

When X is of sub-formula (c), one of CO-Y and R<sub>6</sub> is attached  
at the 1-position and the other is attached at the  
25 3-position as depicted in sub-formula (c), and R<sub>6</sub> is preferably methyl or ethyl.

When X is of sub-formula (d), R<sub>7</sub> is preferably methyl.

- 30 When X is of sub-formula (e), R<sub>8</sub> and R<sub>9</sub> are preferably both methyl groups.

When X is of sub-formula (f), and R<sub>10</sub> is C<sub>1-6</sub> alkoxy or is  
joined to Y, R<sub>12</sub> is preferably amino and R<sub>13</sub> is preferably  
35 chloro or bromo, most preferably chloro. R<sub>10</sub> is preferably

-9-

methoxy when C<sub>1-6</sub> alkoxy.

When X is of sub-formula (f), and R<sub>10</sub> is hydrogen, R<sub>11</sub> and R<sub>13</sub> are preferably chloro or methyl and R<sub>10</sub> is preferably hydrogen.

Other values of X within sub-formula (f) of interest are those described in EP-A-307172 (Eli Lilly and Company), EP-A-313393 (Yoshitomi Pharmaceutical Industries Limited),  
10 PCT/GB91/02173 and 02210 (Beecham Group p.l.c.).

When X is of sub-formula (g), R<sub>14</sub> is preferably hydrogen or methyl.

15 When X is of sub-formula (h), and CO-Y- is in the 1-position suitable examples of R<sub>15</sub> when in the 4-position, include the following: hydrogen, chloro, bromo, methyl, ethyl, amino, methylamino, dimethylamino, phenyl, C<sub>1-4</sub> alkanoylamino such as formylamino, acetylamino, propionylamino, n- and  
20 iso-butyrylamino, aminosulphonyl, and amino and aminosulphonyl optionally substituted by one or two methyl, ethyl, n- or iso-propyl, n-, sec-, iso- or tert-butyl or phenyl groups; nitro, n- and iso-propoxy, methylthio, ethylthio, n- and iso-propylthio, hydroxy, methylsulphonyl  
25 and ethylsulphonyl or when R<sub>15</sub> is in the 3-position suitable examples, include the following groups, hydrogen, methyl, ethyl, n- or iso-propyl, methoxy, and ethoxy.

When X is at sub-formula (h), and the CO-Y- is in the  
30 3-position, suitable examples of R<sub>15</sub> when in the 1-position, include hydrogen, methyl, ethyl, n- or iso-propyl, or when R<sub>15</sub> is in the 4-position, suitable examples include the following: hydrogen, methoxy and ethoxy.

35 Preferred R<sub>15</sub> groups, in any of the positions specified above, include hydrogen, methyl and methoxy. CO-Y- is preferably in the 1-position.

-10-

Y is preferably NH.

The pharmaceutically acceptable salts of the compounds of the formula (I) include acid addition salts with  
5 conventional acids such as hydrochloric, hydrobromic, boric, phosphoric, sulphuric acids and pharmaceutically acceptable organic acids such as acetic, tartaric, maleic, citric, succinic, benzoic, ascorbic, methanesulphonic,  $\alpha$ -keto glutaric,  $\alpha$ -glycerophosphoric, and glucose-1-phosphoric  
10 acids.

Examples of pharmaceutically acceptable salts include quaternary derivatives of the compounds of formula (I) such as the compounds quaternised by compounds  $R_x-T$  wherein  $R_x$  is  
15  $C_{1-6}$  alkyl, phenyl- $C_{1-6}$  alkyl or  $C_{5-7}$  cycloalkyl, and T is a radical corresponding to an anion of an acid. Suitable examples of  $R_x$  include methyl, ethyl and n- and iso-propyl; and benzyl and phenethyl. Suitable examples of T include halide such as chloride, bromide and iodide.

20

Examples of pharmaceutically acceptable salts also include internal salts such as N-oxides.

The compounds of the formula (I), their pharmaceutically  
25 acceptable salts, (including quaternary derivatives and N-oxides) may also form pharmaceutically acceptable solvates, such as hydrates, which are included wherever a compound of formula (I) or a salt thereof is herein referred to.

30

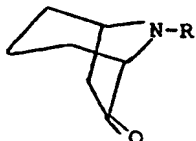
It will also be realised that X-CO-Y- in compounds of formula (I) may adopt an  $\alpha$  or  $\beta$  or configuration with respect to Z.

35 The compounds of formula (I) are prepared by linking together X and the azabicyclic side chain, usually by an ester or amide coupling when A is  $CO_2$  or  $CONH$ , as described

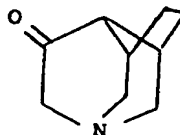
-11-

in the aforementioned patent publication references, in particular those in the name of Beecham Group p.l.c.

The azabicyclic side chain intermediates may be prepared from the corresponding ketones of formula (II) and (III):



(II)



(III)

according to the methods described in the aforementioned patent references i.e. by reduction to form the corresponding alcohol, or by formation of the corresponding oxime followed by reduction, to form the corresponding amine.

The ketones of the formula (II) may be prepared according to the method described by G. H. Dewar, R.T. Parfitt, L. Sheh; Eur. J. Med. Chem., 1985, 20, 228, and the ketone of formula (III) may be prepared according to the method described in the Description 2 hereinafter.

The compounds of the present invention are 5-HT<sub>3</sub> receptor antagonists and it is thus believed may generally be used in the treatment or prophylaxis of pain, emesis, CNS disorders and gastrointestinal disorders. Pain includes migraine, cluster headache, trigeminal neuralgia and visceral pain; emesis, includes, in particular, that of preventing vomiting and nausea associated with cancer therapy, post-operative emesis, and nausea associated with migraine. Examples of such cancer therapy include that using cytotoxic agents, such as platinum complexes including cisplatin, and also doxorubicin and cyclophosphamide, particularly cisplatin;

-12-

and also radiation treatment. CNS disorders include anxiety, psychosis, cognitive disorders such as senile dementia and age associated memory impairment (AAMI), and drug dependence. Gastrointestinal disorders include  
5 irritable bowel syndrome and diarrhoea.

5-HT<sub>3</sub> receptor antagonists may also be of potential use in the treatment of obesity, arrhythmia, and/or disorders associated with myocardial instability.

10

The invention also provides a pharmaceutical composition comprising a compound of formula (I), or a pharmaceutically acceptable salt thereof, and a pharmaceutically acceptable carrier.

15

Such compositions are prepared by admixture and are usually adapted for oral or parenteral administration, and as such may be in the form of tablets, capsules, oral liquid preparations, powders, granules, lozenges, reconstitutible  
20 powders, injectable and infusable solutions or suspensions or suppositories. Orally administrable compositions are preferred, since they are more convenient for general use.

Tablets and capsules for oral administration are usually  
25 presented in a unit dose, and contain conventional excipients such as binding agents, fillers, diluents, tableting agents, lubricants, disintegrants, colourants, flavourings, and wetting agents. The tablets may be coated according to well known methods in the art, for example with  
30 an enteric coating.

Suitable fillers for use include cellulose, mannitol, lactose and other similar agents. Suitable disintegrants include starch, polyvinylpyrrolidone and starch  
35 derivatives such as sodium starch glycollate. Suitable

-13-

lubricants include, for example, magnesium stearate.

Suitable pharmaceutically acceptable wetting agents include sodium lauryl sulphate. Oral liquid preparations may be in the form of, for example, aqueous or oily suspensions, solutions, emulsions, syrups, or elixirs, or may be presented as a dry product for reconstitution with water or other suitable vehicle before use. Such liquid preparations may contain conventional additives such as suspending agents, for example sorbitol, syrup, methyl cellulose, gelatin, hydroxyethylcellulose, carboxymethylcellulose, aluminium stearate gel or hydrogenated edible fats, emulsifying agents, for example lecithin, sorbitan monooleate, or acacia; non-aqueous vehicles (which may include edible oils), for example, almond oil, fractionated coconut oil, oily esters such as esters of glycerine, propylene glycol, or ethyl alcohol; preservatives, for example methyl or propyl p-hydroxybenzoate or sorbic acid, and if desired conventional flavouring or colouring agents.

Oral liquid preparations are usually in the form of aqueous or oily suspensions, solutions, emulsions, syrups, or elixirs or are presented as a dry product for reconstitution with water or other suitable vehicle before use. Such liquid preparations may contain conventional additives such as suspending agents, emulsifying agents, non-aqueous vehicles (which may include edible oils), preservatives, and flavouring or colouring agents.

The oral compositions may be prepared by conventional methods of blending, filling or tableting. Repeated blending operations may be used to distribute the active agent throughout those compositions employing large quantities of fillers. Such operations are, of course, conventional in the art.



-14-

For parenteral administration, fluid unit dose forms are prepared containing a compound of the present invention and a sterile vehicle. The compound, depending on the vehicle and the concentration, can be either suspended or dissolved. 5 Parenteral solutions are normally prepared by dissolving the compound in a vehicle and filter sterilising before filling into a suitable vial or ampoule and sealing. Advantageously, adjuvants such as a local anaesthetic, preservatives and buffering agents are also dissolved in the 10 vehicle. To enhance the stability, the composition can be frozen after filling into the vial and the water removed under vacuum.

Parenteral suspensions are prepared in substantially the 15 same manner except that the compound is suspended in the vehicle instead of being dissolved and sterilised by exposure of ethylene oxide before suspending in the sterile vehicle. Advantageously, a surfactant or wetting agent is included in the composition to facilitate uniform 20 distribution of the compound of the invention.

The invention further provides a method of treatment or prophylaxis of pain, emesis, CNS disorders and/or gastrointestinal disorders in mammals, such as humans, which 25 comprises the administration of an effective amount of a compound of the formula (I) or a pharmaceutically acceptable salt thereof.

An amount effective to treat the disorders hereinbefore 30 described depends on the relative efficacies of the compounds of the invention, the nature and severity of the disorder being treated and the weight of the mammal. However, a unit dose for a 70kg adult will normally contain 0.05 to 1000mg for example 0.5 to 500mg, of the compound of 35 the invention. Unit doses may be administered once or more than once a day, for example, 2, 3 or 4 times a day, more usually 1 to 3 times a day, that is in the range of

-15-

approximately 0.0001 to 50mg/kg/day, more usually 0.0002 to 25 mg/kg/day.

No adverse toxicological effects are indicated within the 5 aforementioned dosage ranges.

The invention also provides a compound of formula (I) or a pharmaceutically acceptable salt thereof for use as an active therapeutic substance, in particular for use in the 10 treatment of pain, emesis, CNS disorders and/or gastrointestinal disorders.

The following Examples illustrate the preparation of compounds of formula (I); the following Descriptions relate 15 to the preparation of intermediates.

Description 1

a) 8-Methyl-8-azabicyclo[3.2.1]octan-6-one oxime  
20 hydrochloride

To a stirred solution of the ketone (G.H. Dewar, R.T. Parfitt, L. Sheh; Eur. J. Med. Chem., 1985, 20, 228) (5.3g) in EtOH (100ml) was added hydroxylamine hydrochloride (4.0g) 25 and the reaction was then heated on a steam bath for 1½h.

The reaction mixture was allowed to cool to room temperature, concentrated to half volume, and further cooled to -10°C. The crystals of the title compound were 30 collected, washed with Et<sub>2</sub>O and dried under vacuum (5.8g, 80%).

-16-

b) 6-Amino-8-methyl-8-azabicyclo[3.2.1]octane

Following the procedure outlined in Description 2f), the oxime (2.5g) was reduced with sodium in amyl alcohol to give the title compound (1.0g, 53%) isolated as the free base as a mixture of isomers.

$^1\text{H}$  NMR ( $\text{CDCl}_3$ ) 270MHz: 3.71, 3.30 (m, 1H), 3.17, 3.02 (m, 1H), 2.79, 2.70 (m, 1H), 2.47, 2.24 (s, 3H), 1.95-0.90 (m, 10H).

10

Description 2a) 3-Benzyl-3-azabicyclo[3,2,1]octan-8-one

15 Cyclopentanone (126, 1.5mol) and 40% aqueous formaldehyde (340mol) were heated under reflux in glacial acetic acid (2800ml) with benzylamine hydrochloride (216g, 1.5mol) for four hours. The reaction mixture was allowed to cool to room temperature and 12N HCl (120ml) was added. The solution was concentrated on a rotary evaporator and water (400ml) added. The aqueous was washed with ethyl acetate (2 x 500ml), saturated with potassium carbonate and the product extracted into pentane (3 x 800ml) and dried ( $\text{K}_2\text{CO}_3$ ). This solution was filtered through a bed of silica gel (500g) eluting with pentane/ $\text{Et}_2\text{O}$  70:30. Distillation gave the title compound (20g, 6%) Bp 128-32°, 0.3mmHg.

$^1\text{H}$  NMR 60MHz ( $\text{CDCl}_3$ )  $\delta$ : 7.30 (s, 5H), 3.60 (s, 2H), 3.0-2.80 (m, 2H), 2.70-2.40 (m, 2H), 2.30-1.80 (m, 6H).

30 b) 3-Benzyl-8-cyano-3-azabicyclo[3.2.1]octane

The ketone (19.9g, 0.093mol) and Tosmic (23.4g, 0.12 mol) were dissolved in a mixture of dry DME (140ml) and t-butanol (70ml). The stirred solution was cooled to 0°C and 35 potassium-t-butoxide (22g, 0.19mol) added portionwise. The

-17-

reaction was stirred for a further two hours and poured into pentane (1000ml). The mixture was filtered through Kieselguhr and evaporated to dryness. The residue was purified by flash column chromatography through tlc silica eluting with petrol/ CH<sub>2</sub>Cl<sub>2</sub> 75:25, to give the title compound (11.0g, 53%).

c) Ethyl-3-benzyl-3-azabicyclo[3.2.1]octane-8-carboxylate

10

A solution of the nitrile (11g, 0.058mole) in ethanol (80ml) and C. H<sub>2</sub>SO<sub>4</sub> (20ml) was heated under reflux for 20h. The mixture was poured onto ice water (400ml) and 40% NaOH solution (60ml) added. The product was extracted into ether and the ethereal extracts washed with saturated brine, dried over Na<sub>2</sub>SO<sub>4</sub> and evaporated to dryness. The residue was distilled to give the title compound (10.3g, 78%) Bpt 144-8°, 0.5mmHg.

<sup>1</sup>H NMR, 60MHz (CDCl<sub>3</sub>) δ: 7.20 (s, 5H), 4.30-3.80 (m, 2H), 3.40 (s, 2H), 2.70-1.60 (m, 11H), 1.20 (m, 3H).

d) Ethyl-3-carbethoxymethyl-3-azabicyclo[3.2.1]octane-8-carboxylate

The N-benzyl ester (10.0g, 0.037mol) was hydrogenated at atmosphere pressure in ethanol (200ml) and glacial acetic acid (25ml) over 10% Pd/C catalyst for one hour. Filtration through Kieselguhr and evaporation of the filtrate to dryness gave the NH product. A solution of the NH product, and ethyl bromoacetate (4.2ml, 0.037mol) in acetone (250ml) was stirred and heated under reflux with K<sub>2</sub>CO<sub>3</sub> (16g, 0.11mol) for 16h. The reaction was cooled, filtered and evaporated to dryness. Distillation of the residue gave the title compound (6.1g, 62%) Bpt 126-8°, 0.5mmHg.

35

-18-

e) 6-Azatricyclo[4,3,1,0<sup>4,9</sup>]decan-8-one oxime

The di-ester (6.1g, 0.023mol) in dry toluene (100ml) was added to a suspension of potassium-t-butoxide (6.4g, 0.057mol) in dry toluene (500ml) heated under reflux under N<sub>2</sub>. The mixture was heated under reflux for a further three hours and allowed to cool. Dilute HCl (150ml) was added with vigorous stirring, the aqueous layer was separated and heated under reflux for 72 hours. The resulting solution was concentrated to a small volume and saturated with potassium carbonate. The product was extracted into ether (2 x 300ml), dried over Na<sub>2</sub>SO<sub>4</sub> and evaporated to dryness to give the ketone (2.14g, 62%) which was then converted to the oxime derivative (1.97g, 84%) with hydroxylamine hydrochloride.

f) 8-Amino-6-azatricyclo[4,3,1,0<sup>4,9</sup>]decane

The oxime (1.97g, 0.012mol) was dissolved in amyl alcohol (80ml) and heated to reflux under N<sub>2</sub>. Sodium metal (6.5g, 0.28mol) was added portionwise over a 20 minute period and heating was continued for a further 1.5h. The solution was allowed to cool slightly and water (20ml) was added carefully. The aqueous layer was separated and the organic layer extracted with dilute HCl (3 x 25ml). The extract was evaporated to dryness to give the title compound (3.5g, 100%).

-19-

Example 1

(±) 4-Acetamido-5-chloro-2-methoxy-N-(8-methyl-8-azabicyclo[3.2.1]octan-6-yl)benzamide (E1)

5

4-Acetamido-5-chloro-2-methoxybenzoic acid (1.70g) was dissolved in thionyl chloride (8ml) and stirred at room temperature for 30 min. Petrol (15ml) was added and the precipitated acid chloride, filtered off and washed with 10 petrol.

To a stirred solution of the acid chloride in  $\text{CH}_2\text{Cl}_2$  (30ml) cooled to  $0^\circ\text{C}$  were added dropwise the amine (D8) (1.0g) and  $\text{Et}_3\text{N}$  (1.0ml). The reaction mixture was allowed to warm to 15 room temperature and stirred overnight.

The mixture was washed with saturated aqueous  $\text{NaHCO}_3$ , dried ( $\text{Na}_2\text{SO}_4$ ) filtered and concentrated under reduced pressure. The residue was chromatographed on alumina using  $\text{CH}_2\text{Cl}_2$  to 20 1:1  $\text{CH}_2\text{Cl}_2$ : $\text{CHCl}_3$  as eluant, followed by recrystallisation from EtOAc/petrol to yield the title compound (1.2g, 45%).

$^1\text{H}$  NMR ( $\text{CDCl}_3$ ) 270MHz  $\delta$ : 8.30 (s, 1H), 8.20 (s, 1H), 8.09 (d, 1H), 7.80 (s, 1H), 4.90 (m, 1H), 3.97 (s, 3H), 3.32 (m, 25 1H), 3.09 (s, 1H), 2.53 (s, 3H), 2.27 (s, 3H), 2.00-1.15 (m, 8H).

Example 2

30 (±) 4-Amino-5-chloro-2-methoxy-N-(8-methyl-8-azabicyclo[3.2.1]octan-6-yl)benzamide hydrochloride (E2)

To a stirred solution of the amide (E2) (1.2g) in EtOH (20ml) was added NaOH (aq) (10%) (3.2ml) and the reaction 35 heated to reflux overnight.

-20-

The reaction was allowed to cool and evaporated under reduced pressure. The residue was taken up in H<sub>2</sub>O and the product extracted into CH<sub>2</sub>Cl<sub>2</sub>. The organic layer was dried (Na<sub>2</sub>SO<sub>4</sub>), filtered and evaporated under reduced pressure.

5

The residual oil was taken up in a small volume of EtOH and ethanolic HCl added. Ether was added and the precipitate filtered off, washed with Et<sub>2</sub>O and dried under reduced pressure to yield the title compound (E2) (0.6g, 53%). m.p.

10 238-240°.

<sup>1</sup>H-NMR (DMSO) 270MHz δ: 8.22 (d, 1H), 7.80 (s, 1H), 6.63 (s, 1H), 6.15 (s, 2H), 4.9, 4.49 (m, 1H), 3.96 (s, 3H), 3.47 (s, 3H), 2.45-1.40 (m, 10H).

15 Example 3

N-(6-Azatricyclo[4,3,1,0<sup>4,9</sup>]decan-8-yl)-1-methylindazole-3-carboxamide hydrochloride (E3)

20 1-Methylindazol-3-oyl chloride (0.86g, 0.0044mol) was dissolved in dry CH<sub>2</sub>Cl<sub>2</sub> (50ml) and the amine dihydrochloride D6 (1.0g, 0.0044mol) added followed by triethylamine (2.0ml, 0.014mol). The mixture was stirred at room temperature for 2 hours. The reaction mixture was washed with 5% NaHCO<sub>3</sub> solution and the organic layer separated and dried (Na<sub>2</sub>SO<sub>4</sub>). After evaporation, the residue was purified by chromatography on silica (30g) eluting with CHCl<sub>3</sub> (0.4g, 26%). Mpt 280-2°. Treatment with ethanolic HCl afforded the title compound.

30 <sup>1</sup>H NMR, 270MHz (DMSO-d<sub>6</sub>) δ: 8.95 (d, 1H), 8.25 (d, 1H), 7.85 (d, 1H), 7.60-7.53 (m, 1H), 7.41-7.33 (m, 1H), 4.85-4.76 (m, 1H), 4.27 (s, 3H), 3.80-3.40 (m, 4H), 3.28-3.20 (m, 1H), 2.99-2.83 (m, 2H), 2.60-2.48 (m, 1H), 2.25-2.19 (m, 1H), 2.09-1.81 (m, 2H), 2.75-2.64 (m, 2H).

35

-21-

5-HT<sub>3</sub> Receptor Antagonist Activity

Compounds are evaluated for antagonism of the von Bezold-Jarisch reflex evoked by 5-HT in the anaesthetised rat according to the following method:

Male rats 250-350g, are anaesthetised with urethane (1.25g/kg intraperitoneally) and blood pressure and heart rate are recorded as described by Fozard J.R. et al., J. Cardiovasc. Pharmacol. 2, 229-245 (1980). A submaximal dose of 5-HT (usually 6µg/kg) is given repeatedly by the intravenous route and changes in heart rate quantified. Compounds are given intravenously and the concentration required to reduce the 5-HT-evoked response to 50% of the control response (ED<sub>50</sub>) is then determined.

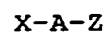


-22-

Claims

1. A compound of formula (I) or a pharmaceutically acceptable salt thereof:

5



(I)

wherein Z is of structure (a) or (b):

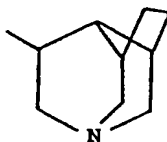
10



15

(a)

20



(b)

wherein

25 X is a phenyl group or a monocyclic 5 or 6 membered heteroaryl group, either of which group is optionally fused to a saturated or unsaturated 5-7 membered carbocyclic or heterocyclic ring;

A is a linking moiety; and

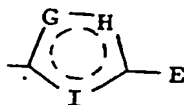
30 R is hydrogen or methyl;

having 5-HT<sub>3</sub> receptor antagonist activity.

-23-

2. A compound according to claim 1 wherein A is CONH, COO, NHCONH, CONHCONH or a group of structure (j):

5



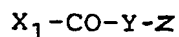
(j)

10 wherein the dotted circle represents two double bonds in any position in the 5 membered ring; two of G, H and I are selected from oxygen, sulphur, nitrogen and carbon and the other is oxygen, sulphur or nitrogen; and E is a bond or C<sub>1-5</sub> alkylene optionally substituted by phenyl or hydroxy.

15

3. A compound according to claim 1, of formula (IA), or a pharmaceutically acceptable salt thereof:

20



(IA)

25

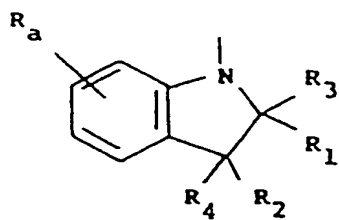
wherein

Y is NH or O (or is joined to R<sub>10</sub> as defined below);

X<sub>1</sub> is a group of formula (a), (b), (c), (d), (e), (f), (g) or (h):

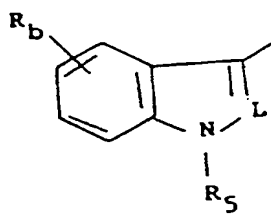
-24-

5



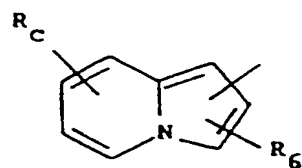
(a)

10



(b)

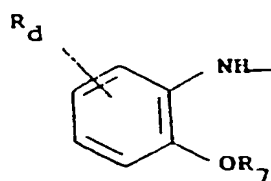
20



(c)

25

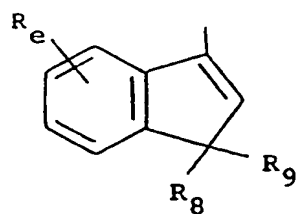
30



(d)

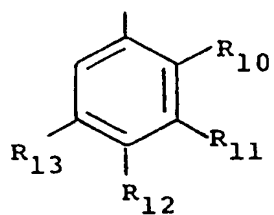
-25-

5



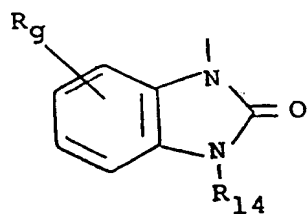
(e)

10



(f)

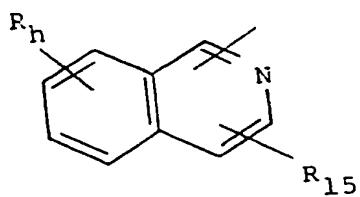
20



(g)

25

30



(h)

-26-

wherein

$R_a$  to  $R_e$  and  $R_g$  to  $R_h$  are selected from hydrogen, halogen or hydroxy;

$R_1$  is hydrogen and  $R_2$  is hydrogen or  $C_{1-4}$  alkyl; or

5  $R_1$  and  $R_2$  together are a bond;

$R_3$  to  $R_7$  are independently hydrogen or  $C_{1-6}$  alkyl; and

$R_4$  together with  $R_2$  may be  $C_{2-7}$  polymethylene or  $C_{2-6}$  polymethylene interrupted by an -O- linkage when  $R_1$  is hydrogen;

10  $R_8$  and  $R_9$  are independently selected from hydrogen or

$C_{1-6}$  alkyl or  $R_8$  and  $R_9$  together are  $C_{2-6}$

polymethylene or  $C_{2-5}$  polymethylene interrupted by an -O- linkage;

either  $R_{10}$  is hydrogen,  $C_{1-6}$  alkoxy,  $C_{3-8}$  cycloalkyloxy or

15  $C_{3-8}$  cycloalkyl  $C_{1-4}$  alkyloxy; or  $R_{10}$  is joined to Y

so that  $Y-R_{10}$  is  $N-B=N$  where B is N or CH; and

$R_{11}$  is hydrogen, halo,  $C_{1-6}$  alkoxy or  $C_{1-6}$  alkyl; or

$R_{10}$  and  $R_{11}$  are joined to form  $-OCH(R_{15}R_{16})-E-$  wherein E is  $(CH_2)_n$ ,  $(CH_2)_pO$   $NR_{17}CO(CH_2)_m$  wherein n is 1 or 2, p is

20 0 or 1 and m is 0 or 1 and  $R_{15}$ ,  $R_{16}$  and  $R_{17}$  are

independently selected from hydrogen or  $C_{1-6}$  alkyl;

$R_{12}$  is hydrogen,  $C_{1-6}$  alkoxy or; amino optionally

substituted by a  $C_{1-6}$  alkyl group, or  $R_{12}$  is alkanoylamino; and

25  $R_{13}$  is halo,  $C_{1-6}$  alkyl,  $C_{1-6}$  alkoxy or  $C_{1-6}$  alkylthio;

$R_{14}$  is hydrogen or  $C_{1-6}$  alkyl;

in formula (h):

CO-Y- is in the 1-position and either  $R_{15}$  is in the

3-position and is hydrogen,  $C_{1-6}$  alkyl or  $C_{1-6}$  alkoxy,

30 or  $R_{15}$  is in the 4-position and is hydrogen, halogen,

$CF_3$ ,  $C_{1-6}$  alkyl,  $C_{1-7}$  acyl,  $C_{1-7}$  acylamino, phenyl

optionally substituted by one or two  $C_{1-6}$  alkyl,  $C_{1-6}$  alkoxy or halogen groups, or amino, aminocarbonyl or

aminosulphonyl, optionally substituted by one or two

35  $C_{1-6}$  alkyl or  $C_{3-8}$  cycloalkyl groups or by  $C_{4-5}$

polymethylene or by phenyl,  $C_{1-6}$  alkylsulphonyl,  $C_{1-6}$

-27-

alkylsulphanyl, C<sub>1-6</sub> alkoxy, C<sub>1-6</sub> alkylthio, hydroxy or nitro; or

CO-Y- is in the 3-position and either R<sub>15</sub> is in the 1-position and is hydrogen, C<sub>1-6</sub> alkyl or C<sub>1-6</sub> alkoxy, or R<sub>15</sub> is in the 4-position and is hydrogen or C<sub>1-6</sub> alkoxy;

L is CH or N; and

Z and R are as defined in claim 1.

4. A compound according to claim 3 wherein X is of sub-formula (a), one of R<sub>1</sub> and R<sub>3</sub> is hydrogen and R<sub>2</sub> and R<sub>4</sub> are both C<sub>1-6</sub> alkyl groups or are joined to form C<sub>2-7</sub> polymethylene.

5. A compound according to claim 3 wherein X is of sub-formula (b), and R<sub>5</sub> is hydrogen or a methyl or ethyl group.

6. A compound according to claim 3 wherein X is of sub-formula (d) and R<sub>7</sub> is methyl.

7. A compound according to claim 3 wherein X is of sub-formula (f) wherein R<sub>10</sub> is methoxy, R<sub>12</sub> is amino and R<sub>13</sub> is chloro or bromo.

25

8. A compound according to claim 3 wherein X is of sub-formula (g) wherein R<sub>14</sub> is hydrogen or methyl.

9. (±) 4-Amino-5-chloro-2-methoxy-N-(8-methyl-8-azabicyclo[3.2.1]octan-6-yl)benzamide.

10. N-(6-Azatricyclo[4,3,1,0<sup>4,9</sup>]decan-8-yl)-1-methylindazole-3-carboxamide.

11. A pharmaceutically acceptable salt of a compound according to claim 9 or 10.

-28-

12. A compound according to claim 1, substantially as described herein with reference to any one of the Examples.

13. A process for the preparation of a compound according to claim 1 which process comprises linking together X and the azabicyclic side chain according to known methods.

14. 6-Amino-8-methyl-8-azabicyclo[3.2.1]octane.

15. 8-Amino-6-azatricyclo[4.3.1,0<sup>4,9</sup>]decane.

16. A pharmaceutical composition comprising a compound according to any one of claims 1 to 12, and a pharmaceutically acceptable carrier.

15

17. A pharmaceutical composition for use in the treatment of pain, emesis, CNS disorders or gastrointestinal disorders comprising an effective amount of a compound according to claim 1, and a pharmaceutically acceptable carrier.

20

18. A compound according to any one of claims 1 to 12, for use as an active therapeutic substance.

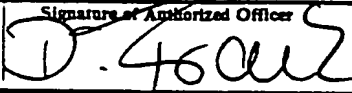
19. A compound according to any one of claims 1 to 12, for use in the treatment of pain, emesis, CNS disorders or gastrointestinal disorders.

20. Use of a compound according to any one of claims 1 to 12, in the manufacture of a medicament for the treatment of pain, emesis, CNS disorders or gastrointestinal disorders.

21. A method of treatment of pain, emesis, CNS disorders or gastrointestinal disorders in mammals, which comprises the administration of an effective amount of a compound according to claim 1.

# INTERNATIONAL SEARCH REPORT

International Application No. **PCT/GB 92/00050**

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (If several classification symbols apply, indicate all) <sup>6</sup>		
According to International Patent Classification (IPC) or to both National Classification and IPC		
Int. Cl. 5 A 61 K 31/46	C 07 D 451/02 A 61 K 31/435 //(C 07 D 521/00	C 07 D 453/02 C 07 D 519/00 C 07 D 471:00
<b>II. FIELDS SEARCHED</b>		
Minimum Documentation Searched <sup>7</sup>		
Classification System	Classification Symbols	
Int. Cl. 5	C 07 F 451/00 A 61 K 31/00	C 07 D 453/00      C 07 D 519/00
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched <sup>8</sup>		
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT<sup>9</sup></b>		
Category <sup>*</sup>	Citation of Document, <sup>11</sup> with indication, where appropriate, of the relevant passages <sup>12</sup>	Relevant to Claim No. <sup>13</sup>
X	Chemical Abstracts, vol. 114, 1991, (Columbus, Ohio, US), see Abstract and Chemical Substance Index, page 700, column 1, lines 62,77-79, J. FENG et al.: "A screening test for Boajiasu derivatives", see page 22, abstract no. 220761m, & SHANGHAI DIER YIKE DAXUE XUEBAO 1990, 10(4), 324-6  ---	1,16
X	EP,A,0013138 (BEECHAM) 9 July 1980, see claim 1; pages 47-53  -----	1,16
<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p><sup>*</sup> Special categories of cited documents: <sup>10</sup></p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> </div> <div style="width: 45%;"> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&amp;" document member of the same patent family</p> </div> </div>		
<b>IV. CERTIFICATION</b>		
Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
31-03-1992	20. 05. 92	
International Searching Authority	Signature of Authorized Officer	
EUROPEAN PATENT OFFICE		

Mme Dagmar FRANK



## FURTHER INFORMATION CONTINUED FROM THE SECOND SHEET

V. ☒ OBSERVATION WHERE CERTAIN CLAIMS WERE FOUND UNSEARCHABLE <sup>1</sup>

This International search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☒ Claim numbers because they relate to subject matter not required to be searched by this Authority, namely:

REMARK: ALTHOUGH CLAIM 21 IS DIRECTED TO A METHOD OF TREATMENT OF (DIAGNOSTIC METHOD PRACTISED ON) THE HUMAN/ANIMAL BODY THE SEARCH HAS BEEN CARRIED OUT AND BASED ON THE ALLEGED EFFECTS OF THE COMPOUND/COMPOSITION.

2. ☐ Claim numbers because they relate to parts of the International application that do not comply with the prescribed requirements to such an extent that no meaningful International search can be carried out, specifically:

3. ☐ Claim numbers because they are dependent claims and are not drafted in accordance with the second and third sentences of PCT Rule 8.4(a).

VI. ☐ OBSERVATIONS WHERE UNITY OF INVENTION IS LACKING <sup>2</sup>

This International Searching Authority found multiple inventions in this International application as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this International search report covers all searchable claims of the International application
2. ☐ As only some of the required additional search fees were timely paid by the applicant, this International search report covers only those claims of the International application for which fees were paid, specifically claims:
3. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claim numbers:
4. ☐ As all searchable claims could be searched without effort justifying an additional fee, the International Searching Authority did not invite payment of any additional fee.

## Remark on Protest

- ☐ The additional search fees were accompanied by applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

**ANNEX TO THE INTERNATIONAL SEARCH REPORT  
ON INTERNATIONAL PATENT APPLICATION NO.**

GB 9200050

SA 55270

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the European Patent Office EDP file on 15/05/92. The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP-A- 0013138	09-07-80	AU-B- 527837	24-03-83
		AU-A- 5425579	03-07-80
		AU-B- 543825	02-05-85
		AU-A- 9135182	10-03-83
		CA-A- 1218062	17-02-87
		CA-C- 1220473	14-04-87
		EP-A, B 0081054	15-06-83
		EP-A, B 0220339	06-05-87
		JP-A- 2072178	12-03-90
		JP-A- 55092384	12-07-80
		US-A- 4273778	16-06-81
		US-A- 4336259	22-06-82
		US-A- 4544660	01-10-85
		US-A- 4599420	08-07-86
		US-A- 4705858	10-11-87
-----			